

**WHAT IS CLAIMED IS:**

1. A camouflage material comprising a base textile having a first side and a second side, said base textile comprising woven textured polyester yarns and having a camouflage pattern on the first side, and a coating including ethylene methyl acrylate and carbon black disposed on the second side of the base textile, wherein the base textile and the coating have a visible light transmission of about 100  $\mu$ A or less of a 380  $\mu$ A light source.

2. The camouflage material according to Claim 1, wherein the camouflage pattern includes images of objects.

3. The camouflage material according to Claim 2, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.

4. The camouflage material according to Claim 1, wherein the base textile and coating have a transmission rate of about 60  $\mu$ A or less of the 380  $\mu$ A light source.

5. The camouflage material according to Claim 1, wherein the coating comprises about 2% or more of the carbon black in the total weight of the coating.

6. The camouflage material according to Claim 1, wherein the base textile and the coating have a weight of about 5 oz/yd<sup>2</sup> or less.

~~7.~~ A camouflage material comprising a base textile having a camouflage pattern on a first side and a coating on a second side, the coating comprising

a thermoplastic material and pigment such that the base textile and the coating have a visible light transmission of about 100  $\mu$ A or less of a 380  $\mu$ A light source.

5        8.        The camouflage material according to Claim 7, wherein the camouflage pattern includes images of objects.

10       9.        The camouflage material according to Claim 8, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.

15       10.       The camouflage material according to Claim 7, wherein the base textile and coating have a transmission rate of about 60  $\mu$ A or less of the 380  $\mu$ A light source.

20       11.       The camouflage material according to Claim 7, wherein the base textile and the coating have a weight of about 5 oz/yd<sup>2</sup> or less.

25       12.       The camouflage material according to Claim 7, wherein the base textile comprises textured yarns.

30       13.       The camouflage material according to Claim 7, wherein the base textile comprises a woven material.

14.       The camouflage material according to Claim 13, wherein the woven material comprises yarns of polyester.

15.       The camouflage material according to Claim 14, wherein the yarns of polyester are textured polyester yarns.

16. The camouflage material according to Claim 7, wherein the pigment comprises carbon black.

5 17. The camouflage material according to Claim 7, wherein the thermoplastic material comprises ethylene methyl acrylate.

10 18. A camouflage material comprising a base textile having a camouflage pattern on a first side and a coating on a second side, the coating comprising a thermoplastic material such that the base textile and the coating have a visible light transmission of about 100  $\mu$ A or less of a 380  $\mu$ A light source.

15 19. The camouflage material according to Claim 18, wherein the camouflage pattern includes images of objects.

20 20. The camouflage material according to Claim 19, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.

25 21. The camouflage material according to Claim 18, wherein the base textile and coating have a transmission rate of about 60  $\mu$ A or less of the 380  $\mu$ A light source.

30 22. The camouflage material according to Claim 18, wherein the base textile and the coating have a weight of about 5 oz/yd<sup>2</sup> or less.

23. The camouflage material according to Claim 18, wherein the base textile comprises textured yarns.

24. The camouflage material according to Claim 18, wherein the base textile comprises a woven material.